# 

FILLING AND PACKAGING EQUIPMENT FOR LIQUID PRODUCTS

De Vree designs and manufactures semi automatic and fully automatic filling and packaging equipment for a wide variety of chemical and non chemical fluids, such as paints, lacquers, varnishes, hardeners, wood preservers, adhesives, rust removers, solvents, thinners, tile adhesives, wood pastes, detergents, lube oils, mayonaise, food sauces, hand soaps, free flowing agrochemical products...

The company has been in business for more than 80 years and has important references in more than 80 countries. In the paint & coatings industry De Vree is considered to be the leading manufacturer of fully automatic filling equipment for small containers that give the highest priority to flexibility, quick size changes and short cleaning times. Some of our machines are also being used in the food industry. De Vree supplies to both multinational companies and to smaller or medium sized businesses.

Over the years, we have continuously modernized our machinery and introduced new technology like closed cleaning solutions for solvent- and waterbased applications, pneumatic butterfly valves for improved suction speeds of heavy duty products, servo driven dosing mechanisms, fully plc controlled machines for fast automatic size change-overs etc.

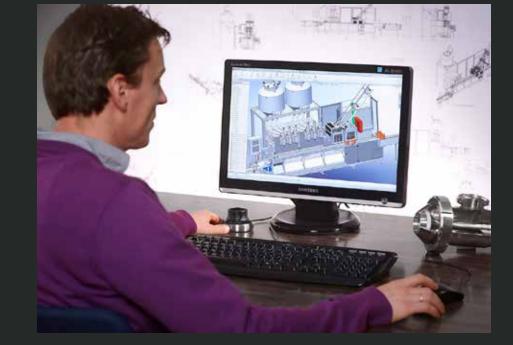
Whether a volumetric or gravimetric filling machine is chosen is subject to various factors such as the type of product that needs to be filled, the type of container that needs to be handled, the desired degree of automation, the filling output/minute etc. More than 90% of our customers use volumetric filling machines. Volumetric filling offers a number of advantages over gravimetric filling: it is much faster, more flexible and, given the right circumstances, can be more accurate than weight filling. De Vree offers both volumetric and weight filling machines, as well as alternative filling methods, such as combinations of volumetric and weight filling, filling with mass flow meters etc.

From planning to commissioning, we assume full responsibility for the systems we produce. With more than 80 years of experience, De Vree can rely on a wealth of customer feedback for constant machine and project improvements.



Every project starts by carefully listening to the customer's specific requirements.







We select from a range of different basic machine types but each machine is modified and adapted to meet your specific needs.

Design, assembly, testrunning... all in house.



Experienced service technicians travel the world for machine commissionings as well as training of the operators and the maintenance personnel.

























Some examples of our semi-automatic volume fillers



#### Vreebase-DU08



Pneumatio

→ Vo

Volumetric 10ml to 500ml



Vreebase-DU04



Pneumatio

J Volu



18-20x 500ml cans/min.







#### Vreebase-DU01



Pneumatic or servo driven

18-20x 1I cans/min.

©→ Volumetric 100ml to 5l







#### Vreebase-DU02



Pneumatic or servo driven



Volumetric 500ml to 20l

8-10x 201 cans/min.



Some examples of our semi-automatic weight fillers



Pneumatic or electric



5-6 x 10l cans/min.

Туре 2000

5-6 x 10I cans/min.





Electric

KG

Gravimetric up to 60kg Integrated auto lid closing





### К12 Д<sub>Еюстті</sub>



Electr



Gravimetric up to 3.000kg

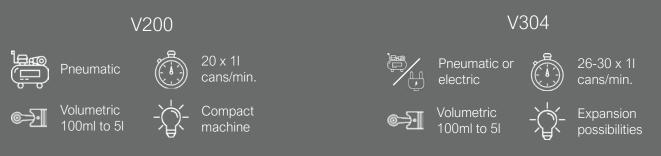
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Drum and IBC filling



Some examples of our fully automatic volume fillers small container types







V304-PN

V304-PLC



#### V302/V502-SERIES



Electric



Volumetric 100ml to 5l

## -X-

Multiple filling heads, twin-track transport available

Max. 80 x 11 cans/min.



KG

Automatic size changes, CIP automatic cleaning





Some examples of our fully automatic volume fillers large container types



#### V230I (-Twin)



Pneumatic or electric



Max. 18x 15l cans/min.



Volumetric 500ml to 20l



Expansion possibilities





#### V300/V500-SERIES



Electric



Volumetric 500ml to 201



Multiple filling heads, twin-track transport available

Max. 40 x 15l cans/min.



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KG

Automatic size changes, CIP automatic cleaning





Some examples of our fully automatic weight and flowmeter fillers





Electric



Gravimetric up to 60kg

#### V231 / V501



Max. 12 x 25kg cans/min.

Closed filling head for liquid products



Multiple filling heads for product separation





### Flowmeter technology



Electric, ATEX available

Product separation (cross-contamination)



Solution for foaming products (diptube)

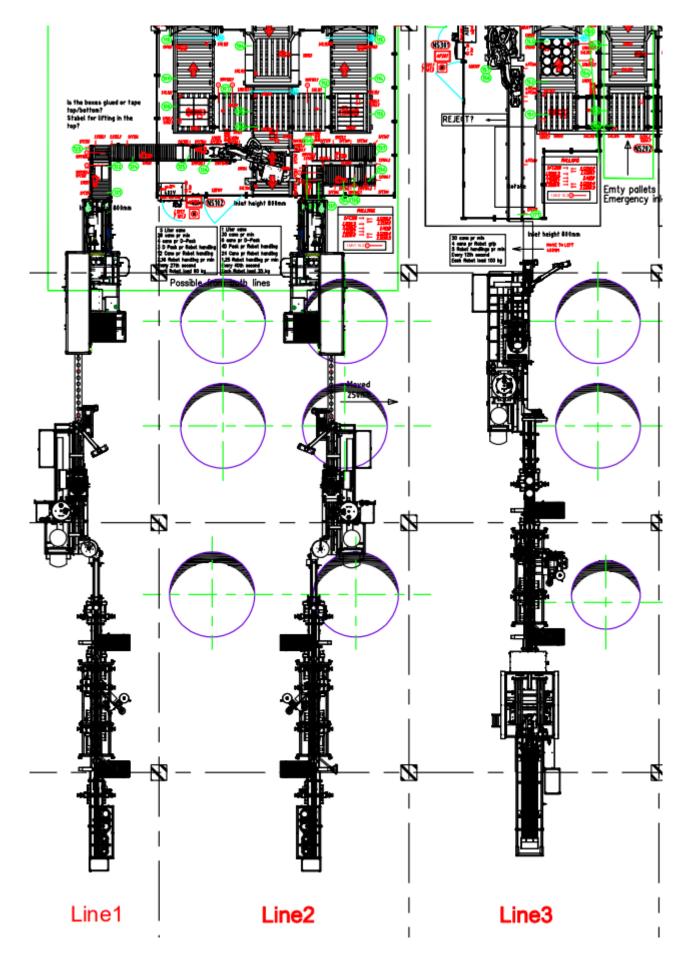








De Vree is a key supplier for larger automation projects and integrates up- and downstream equipment into fully automatic packaging lines











### De Vree key features







Tailormade solutions for challenges in the industry

In-house design, prototyping and testing

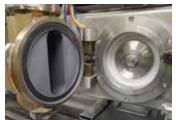
Solutions for today's topics like biocides, automation of repeated handling etc.

#### Cleaning systems

Full CIP cleaning for filling machines, water- and solvent based

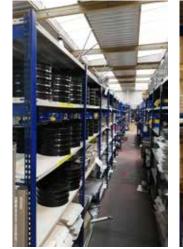
Strong reduction of cleaning time, effort and waste generation

















#### Customer service

Long-lasting service for existing equipment

Large stock of spare parts + own production

Remote connection to PLC-controlled machines

#### Some references

Adler-Werk Akzo Nobel Al Jazeerah Asian Paints Autosmart Axalta Barbot BASF Baufan Beissier Ben Hadj Frères Blanchon **Boss Paints** Bostik Brillux Carboline CD Color Chemolak CIN Colona Colorado Colorlak Colourtrend Corimon Cromology **Crown Paints** DAW Dulux Durieu Eckart Ecopol El Obour Elastotet ENAP Eskim Eucatex Farecla Flint Group

Fresh & Saucy Foods **FSW Coatings Fuchs Lubricants** GI C Haghebaert & Fremaux Hagmans Nordic Helios Hempel Henkel Heubach Home Hardware ICI Imparat Indigo Paints **International Paint** Isomat Jotun **JSW** Jub Kansai KCC Khodrang Knauf Kunsul Loba Lumiforte Maco Mäder Malning Marshall Materis Group Maxima MC Bauchemie Medal Paints Meffert Mido Mipa Nippon Paint

Osmo Ostendorf Paramelt Pauwels Sauzen Peinture Midy Polisan PPG **Pro Form Products** Prodec **Prominent Paints** Propan Raya Pufas Reef **Relius Farbenwerke** Remmers **Resene** Paints Rewah **Robin Peintures** Ronseal RPM Rupf & C° Sadolin Saint-Gobain Weber Schulz Farben SCIB Sherwin Williams Sicpa Sika Sto Tambour Tikkurila Topaz Unifine V33 Van Wije Vibrantz VIV Wilckens





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